The Bushmaster .450 Models – because of their unique large caliber 450 Bushmaster cartridge capability – require specific care when loading magazines. See the following instructions regarding this magazine loading procedure to avoid bending or altering the magazine’s feed lips.

All other operational, maintenance and cleaning information for these models is found in the standard manual supplied with this rifle.
HOW TO LOAD THE BUSHMASTER .450 MAGAZINE...

NOTE: Before beginning any magazine loading procedure, make sure your rifle is in a “SAFE” Condition – with the Chamber empty, the Bolt fully forward, and Safety Selector on SAFE (S).

1) The Magazine should be removed from the Rifle. Push in the Magazine Release Button to allow the Magazine to drop out of the Rifle’s Lower Receiver if you have not already done so.

2) Hold the Magazine firmly in one hand, and slide a Bushmaster 450 Cartridge underneath the Feed Lips of the Magazine as you press downward on the Blue Single Stack Follower and compress the Magazine Spring. Seat the Cartridge fully to the rear of the Magazine Shell.
3) A second cartridge may then be inserted in the same manner, and pushed to the rear – in the fully seated position within the Magazine Shell. Repeat this procedure until you have loaded as many cartridges as wanted, or until the magazine is full.

Inserting second Cartridge...

Seating second Cartridge...

NEVER force the cartridge straight down through the Feed Lips. Damage to Magazine will occur.

**CAUTION:** Safe Firearms handling dictates that you…

**ONLY LOAD LIVE AMMUNITION INTO YOUR RIFLE WHEN YOU ARE ABOUT TO SHOOT.**
NOTE: All other Operational, Maintenance and Cleaning Information pertaining to the Bushmaster .450 models will be found in the complete Bushmaster Safety and Operating Manual supplied with this rifle.