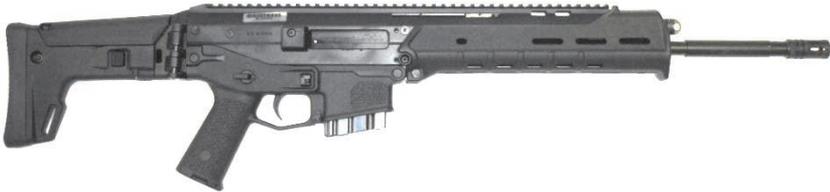


# ***OPERATORS MANUAL ADDENDUM***

## **SPECIFIC LOADING INSTRUCTIONS FOR BUSHMASTER AND REMINGTON FIXED MAGAZINE TOP LOADING RIFLES**



**BUSHMASTER ACR**



**BUSHMASTER AR-15**



**REMINGTON R-15**

Bushmaster and Remington non-detachable magazine AR-15, R-15, and ACR rifles have the features of their detachable magazine counterparts. However, to comply with California and other similar state regulations the magazine is mechanically attached to the lower receiver of these rifles. The loading and magazine removal instructions for each of these style rifles are contained in this addendum.



## SECTION – 1

### BUSHMASTER AR-15 AND REMINGTON R-15 STYLE FIREARMS

#### HOW TO LOAD THE BUSHMASTER FIXED MAGAZINE TOP LOADING RIFLE



PICTURE #1



PICTURE #2

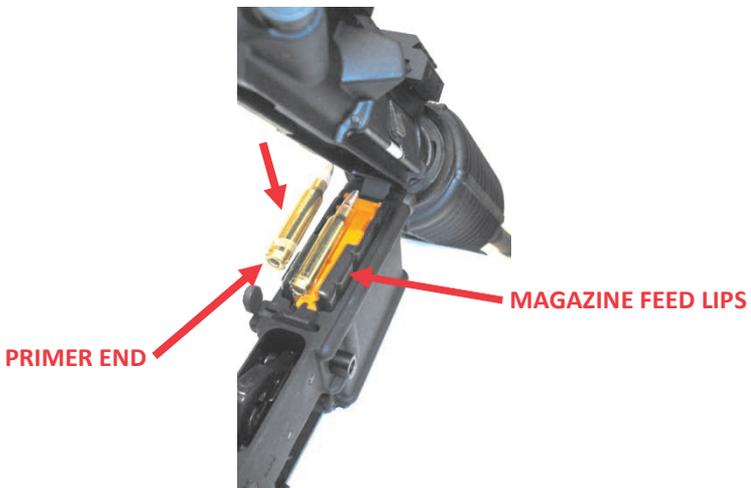
**Warning!** Never assume your firearm is unloaded to justify careless handling. Always control the direction of the muzzle of your firearm, even if you think it is completely unloaded.

- 1) Always keep the firearm pointed in a safe direction.
- 2) Engage the safety mechanism by rotating the safety selector to the “SAFE” position, see Picture 2.
- 3) Open the bolt by pulling the charging handle fully rearward and engage the bolt stop.
- 4) Inspect the chamber and magazine to verify the firearm is unloaded. If the rifle is not unloaded do the following to unload the rifle:
  - a. Always keep the firearm pointed in a safe direction.
  - b. Verify the safety selector is still in the “SAFE” position.
  - c. Depress the bolt release button to close the bolt.
  - d. Pull the charging handle fully rearward to eject the cartridge from the chamber and engage the bolt stop.
  - e. Check the chamber and magazine to verify the rifle is unloaded, if the rifle is not unloaded repeat steps “a” through “d” until the rifle is unloaded.

**Warning!** Never attempt to separate the upper receiver from the lower receiver with a cartridge in the chamber.



- 5) Verify the rifle barrel's bore is free of obstructions.
- 6) With the firearm unloaded, close the bolt by pressing the bolt release button.
- 7) Fully push in the rear receiver take down pin to allow the upper receiver to open, see Picture 3.
- 8) Pivot the upper receiver away from the lower receiver to expose the magazine feed lips and follower, see Picture 4.
- 9) With the primer flush with the rear inside face of the magazine, position a cartridge of proper caliber on top of the magazine, between the feed lips. See Picture 4.



PICTURE #4

- 10) With the cartridge properly positioned, push down on the cartridge until it is fully seated in the magazine. Make sure the cartridge is touching the rear inside face of the magazine.
- 11) Place the next cartridge on top of the previously seated cartridge and push it down between the feed lips until it becomes seated in the magazine. The cartridge will sit on the opposite side of the magazine with respect to the cartridge that preceded it. The primer end of each cartridge should be touching the rear inside face of the magazine.
- 12) Repeat step eleven until the magazine is full. Do not attempt to exceed magazine capacity as it may damage your firearm.
- 13) With the magazine loaded, rotate the upper receiver downward until it is fully seated on the lower receiver.
- 14) Fully push the rear receiver take down pin back into the receiver, locking the upper receiver to the lower receiver.
- 15) The firearm is now ready for field use. Keep the firearm unloaded and safety engaged until you are ready to discharge your firearm. See the owner's manual for instruction on how to safely discharge the firearm.

### ***HOW TO REMOVE YOUR MAGAZINE FOR CLEANING AND MAINTENANCE***

This section details information on how to remove your fixed magazine for cleaning and maintenance of Bushmaster AR-15 and Remington R-15 style rifles. **The magazine cannot be readily detached from Bushmaster and Remington top loading rifles without the use of a tool. All other operational, maintenance and cleaning information for this model is found in the owner's manual supplied with this rifle.**

**Warning!** Never assume your firearm is unloaded to justify careless handling. Always control the direction of the muzzle of your firearm, even if you think it is completely unloaded.



- 1) Always keep the firearm pointed in a safe direction.
- 2) Engage the safety mechanism by rotating the safety selector to the “SAFE” position, see Picture 2.
- 3) Open the bolt by pulling the charging handle fully rearward and engage the bolt stop.
- 4) Inspect the chamber and magazine to verify the firearm is unloaded.

If the rifle is not unloaded do the following to unload the rifle:

- a. Always keep the firearm pointed in a safe direction.
  - b. Verify the safety selector is still in the “SAFE” position.
  - c. Depress the bolt release button to close the bolt.
  - d. Pull the charging handle fully rearward to eject the cartridge from the chamber and engage the bolt stop.
  - e. Check the chamber and magazine to verify the rifle is unloaded, if the rifle is not unloaded repeat steps “a” through “d” until the rifle is unloaded.
- 5) Use a suitable tool, such as a punch or pen, to fully depress the center of the fixed magazine release. See picture # 5.



PICTURE #5



- 6) When button is fully depressed, an audible “click” will be heard and the magazine will release from the rifle.
- 7) Remove magazine from firearm, See picture # 6.
- 8) See the owner’s manual supplied with the firearm for instructions on how to clean your detached magazine.



PICTURE #6



## **SECTION – 2**

### **BUSHMASTER ACR**

#### **HOW TO LOAD THE BUSHMASTER ACR FIXED MAGAZINE TOP LOADING RIFLE**



**Warning!** Never assume your firearm is unloaded to justify careless handling. Always control the direction of the muzzle of your firearm, even if you think it is completely unloaded.

- 1) Always keep the firearm pointed in a safe direction.
- 2) Engage the safety mechanism by rotating the safety selector to the “SAFE” position, see Picture 7.
- 3) Open the bolt by pulling the charging handle fully rearward and engage the bolt stop.
- 4) Inspect the chamber and magazine to verify the firearm is unloaded. If the rifle is not unloaded do the following to unload the rifle:
  - a. Always keep the firearm pointed in a safe direction.
  - b. Verify the safety selector is still in the “SAFE” position.
  - c. Depress the bolt release button to close the bolt.
  - d. Pull the charging handle fully rearward to eject the cartridge from the chamber and engage the bolt stop.
  - e. Check the chamber and magazine to verify the rifle is unloaded, if the rifle is not unloaded repeat steps “a” through “d” until the rifle is unloaded.



**Warning!** Never attempt to separate the upper receiver from the lower receiver with a cartridge in the chamber.



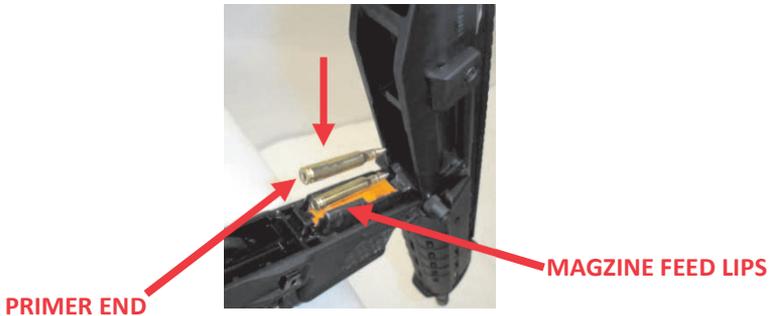
**PUSH IN THE RECIEVER  
TAKEDOWN PIN**

PICTURE #8

- 5) Verify the rifle barrel's bore is free of obstructions.
- 6) With the firearm unloaded, close the bolt by pressing the bolt release button.
- 7) Fully push in the rear receiver take down pin to allow the upper receiver to open, see Picture 8.
- 8) Pivot the upper receiver away from the lower receiver to expose the magazine feed lips and follower, see Picture 9.
- 9) With the primer flush with the rear inside face of the magazine, position a cartridge of proper caliber on top of the magazine between the feed lips. See Picture 9.
- 10) With the cartridge properly positioned, push down on the cartridge until it is fully seated in the magazine. Make sure the cartridge is touching the rear inside face of the magazine.
- 11) Place the next cartridge on top of the previously seated cartridge and push it down between the feed lips until it becomes seated in the magazine as well. The cartridge will sit on the opposite side of the magazine with respect to the cartridge that preceded it. The primer end of each cartridge should be touching the rear inside face of the magazine.
- 12) Repeat step eleven until the magazine is full. Do not attempt to exceed magazine capacity as it may damage your firearm.
- 13) With the magazine loaded, rotate the upper receiver downward until it is fully seated on the lower receiver.



- 14) Fully push the rear receiver take down pin back into the receiver, locking the upper receiver to the lower receiver.
- 15) The firearm is now ready for field use. Keep the firearm unloaded and safety engaged until you are ready to discharge your firearm. See the owner's manual for instruction on how to safely discharge the firearm.



PICTURE #9

## HOW TO REMOVE YOUR MAGAZINE FOR CLEANING AND MAINTENANCE

This section details information on how to remove your fixed magazine for cleaning and maintenance of Bushmaster ACR rifles. **The magazine cannot be readily detached from Bushmaster ACR top loading rifles without the use of a tool. All other operational, maintenance and cleaning information for this model is found in the owner's manual supplied with this rifle.**

**Warning!** Never assume your firearm is unloaded to justify careless handling. Always control the direction of the muzzle of your firearm, even if you think it is completely unloaded.

- 1) Always keep the firearm pointed in a safe direction.
- 2) Engage the safety mechanism by rotating the safety selector to the "SAFE" position, see Picture 7.



- 3) Open the bolt by pulling the charging handle fully rearward and engage the bolt stop.
- 4) Inspect the chamber and magazine to verify the firearm is unloaded. If the rifle is not unloaded do the following to unload the rifle:
  - a. Always keep the firearm pointed in a safe direction.
  - b. Verify the safety selector is still in the "SAFE" position.
  - c. Depress the bolt release button to close the bolt.
  - d. Pull the charging handle fully rearward to eject the cartridge from the chamber and engage the bolt stop.
  - e. Check the chamber and magazine to verify the rifle is unloaded, if the rifle is not unloaded repeat steps "a" through "d" until the rifle is unloaded.
- 5) Use a suitable tool, such as a small punch or a small tipped flat head screw driver, and insert the tip fully into the square opening of the magazine catch, located on the right side of the firearm, Picture #10.
- 6) Pivot the tool towards the rear of the firearm to release the magazine. An audible "click" can be heard when the magazine is released, See picture #10



PICTURE #10



- 7) Once released, the magazine can be removed from the firearm, See picture # 11
- 8) See the owner's manual supplied with the firearm for instructions on how to clean your detached magazine.



PICTURE #11

**For Further Information, Contact**  
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